# **HFS Manufacturing**

#### Contents

1.	Setting up Breaks	1
2.	HFS MFG Setup	3
3.	Setting Up Production Lines	4
4.	Inventory Setup	8
5.	Dough Setup	9
6.	Production BOM Setup	14
7.	Product Type Setup	19
8.	Creating a Stockkeeping Unit	24
9.	Manufacturing Setup	26
10.	Update the Item Unit of Measure to Sack	32
11.	Production Blanket Spec Setup	34
12.	Integrating Orders with Production Planning	50

#### 1. Setting up Breaks

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MFG Setup

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HFS Manufacturing

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#### 6. Production BOM Setup

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BOM.	Item
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	Type No. Description
	→ Item ✓
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#### 7. Product Type Setup

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HFS Manufacturing

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HFS Manufacturing

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## 8. Creating a Stockkeeping Unit

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	D10001	Wheat Bread	Dough	Inventory	
	<u>F10001</u>	: Branded Whe	eat Bread	Inventory	
	F10019	Open record "F10001" Fre	nch Poly	Inventory	
	F10042	Bun Brioche	4" 8pk. RETAIL	Inventory	
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HFS Manufacturing

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## 9. Manufacturing Setup

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	- A How to Use the Manufacturing Batch Unit of Measure
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### **10. Update the Item Unit of Measure to Sack**

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Click on the navigation menu item <b>Units of Measure</b>	• ● History ∨ Item ∨ ■ Availability ∨ ■ Purchases             ▶ Dimensions             ▶ Dimensions



Click on the cell <b>Code</b> with the value <b>PCS</b>	read Sponge Item Units of Measure P Search +
	ttributes based on the ima Code ↑ Qty. per Unit of Measure
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Click on the cell Code with the value SACK	PAL Pallet
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Click on the button <b>Yes</b>	Do you want to rename the record?
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## 11. Production Blanket Spec Setup

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HFS Manufacturing

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Click on the link in cell <b>No.</b> with the value <b>P10003</b> , this is our packaging used for this blanket spec.	No. ↑       Description         110010       Bag Flour         P10001       Company Brand Bag         P10002       Clear Bag (No Branding)         P10003       Red Kwik Loc         P10004       Blue Kwik Loc         +       New
Click on the cell <b>Code</b> with the value <b>12</b>	BSK 7 0 7 EA 0 Code↑ Descript → 1 12 14 18 2 2
Enter <b>Factor</b> . This is the percentage that will need to be added to the item for a sack of dough to be produced. In this case we're going to enter 3 and add 3% extra of this packaging item, knowing we're going to lose some in the process of manufacturing this dough.	Calculation Sequence Formula No. Factor 0 2 3 0 4 0 7 0 12
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#### 12. Integrating Orders with Production Planning

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